

## 全自动四合扣机



### 机器特点

- 本机采用全触摸屏人机交互界面，自动送料、连冲带打装置，操作简单，节能高效，运行稳定，可调节送料轨道适应纽扣大小。
- 采用市场电动、气动钉扣通用模具，无需专用模具，接扣模更换便捷。
- 脚踏控制送料机构，上下扣同时送料。
- 激光辅助定位，操作安全。
- 冲孔、铆合纽扣，前后直线运动确保纽扣同心。
- 钉扣速度快（转速最高可达3000rpm；≥50颗/分钟），比普通人工快4-6倍。

### 主要参数 Parameters

|                            |                           |                            |                                                    |
|----------------------------|---------------------------|----------------------------|----------------------------------------------------|
| 型号：<br>Model :             | GOA-180-A                 | GOA-180-C                  | GOA-180-C-S                                        |
| 钉扣外径大小：<br>Size of Button: | 1-22mm                    | 5-15mm                     | 9-12mm                                             |
| 钉扣效率：<br>Efficiency:       | ≥50 pcs/minute<br>≥50颗/分钟 | 钉扣厚度：<br>Button Thickness: | 0.1-5mm (Thickness of cap side)<br>0.1-5mm (扣端面厚度) |
| 气压：<br>Air Pressure:       | 0.3-0.8Mpa                | 电压：<br>Voltage:            | AC 220V                                            |
| 功率：<br>Power:              | 750W                      | 毛重：<br>Gross Weight:       | 150kg                                              |
|                            |                           | 包装尺寸：<br>Packing Size:     | 950×700×1400mm (L×W×H)                             |

## Automatic Snap Button Attaching Machine

### 适用范围

适用于服装、皮具、鞋帽、箱包等行业的四合扣。

### Application

Suitable for snap buttons in industries such as apparel, leather goods, footwear & caps, and luggage.

### Features

- Machine features a full touchscreen human-machine interaction interface with automatic feeding, integrated the punching and fastening functions. Simple operation, energy-efficient & highly efficient, and stable operation. Button feeding track can be adjusted to accommodate different button sizes.
- Adopted general market available electric and pneumatic button fastening molds, no need for specialized molds. Fastening mold is easy and convenient to replace.
- Foot Pedal Controlled Feeding Mechanism: Simultaneous feeding of upper and lower buttons.
- Laser-Assisted Positioning: Ensures safe operation.
- Punching and Riveting Buttons: Forward and backward linear motion ensures button alignment and concentricity.
- High-Speed Button Fastening: With a maximum speed of 3000 rps (≥50 buttons/min), 4-6 times faster than manual operation.

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